

Date Opened: 28 September 2009

Job #: 704

Project: Cargo Basket Auxiliary Latch Retro-fit

Type:

Approval: Various (Cargo Basket STCs)

Drawing List: DCL704

<u>Fabrication and Assembly Drawing(s)</u>	<u>Description</u>
70408	Auxiliary Latch Retro-Fit

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:

Y ✓

Document Control List revision level matches (or exceeds) STC:

Y ✓

Drawings revision levels match Document Control List:

Y ✓

Purchase order or Work order source is recorded for each part/ass'y:

Y ✓

Tests and inspections specifically called out on drawings are complete:

Y ✓


Release tags associated with all fabricated parts are attached:

Y ✓

All mounting hardware and supplies are included:

Y ✓

List all non-conformities raised: _____

Inspector Signature: 

Date: Sept 28/09

Drawing: 70408 Revision 0
Assembly: 70408-01
Batch Quantity: 1 set

Qty	Part #	Description	Material	P.O./W.O.	Checked
1	70408-04	Bracket	321 Stainless Steel, 0.050" thick	3021	
1	60650-06	Bushing	Brass, 0.25 dia rod	7047	
1	0115-306	Latch Cord		8046	
1	0115-307	Latch Cup		8046	
1	AN3-7A	Bolt		8078	
1	AN960-10	Washer		8048	
1	MS21042L3	Nut		8101	
2	CR3213-4-02	CherryMax Rivet		8115	
2	CR3243-5-03	CherryMax Rivet		51762	

Processes	Per	Mat'ls Used	Initials
Final Inspection	70408		<i>gf.</i>

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Address:

Kananaskis Mountain Helicopters Ltd
Site 7, Box 2, R.R.2
Rocky Mountain House, Alberta
T4T 2A2

Attention:

Jeff Lambert

Phone #:

403-844-9336

We hereby declare that the parts supplied herein do conform with the referenced drawings. Use and installation of the parts may require further approval, and shall also comply with applicable airworthiness standards.

Signature

Product: Cargo Basket Auxiliary Latch

Reference: Your Purchase Order #: _____

Documents Included with this Shipment:

Installation Drawing 70408 Revision 0

Parts and Assemblies Included with this Shipment:

Quantity Ordered	Quantity Shipped	Part Number	Description	✓
1	1	70408-04	Bracket	
1	1	60650-06	Bushing	
1	1	0115-306	Latch Cord	
1	1	0115-307	Latch Cup	
1	1	AN3-7A	Bolt	
1	1	AN960-10	Washer	
1	1	MS21042L3	Nut	
2	2	CR3213-4-02	CherryMax Rivet	
2	2	CR3243-5-03	Cherry Max Rivet	

Note: This is an oversize rivet, drill #16 instead of #21

AERO Design Ltd.
2013 - 39th Ave. NE
Calgary, AB, T2E 6R7

AUTHORIZED RELEASE CERTIFICATE

TRANSPORT CANADA
TCCA 24-0078
AMF # 73-04

Product: Auxiliary Latch Installation Part #: 70408-01

Approval #: SH00-48, SH09-5 Serial #: --

WO #: 2009-19 Quantity: 1

Eligibility: AERO Design Ltd. Cargo Baskets Work Status: Manufactured

Remarks: Including hardware

I hereby certify that the product identified above has been manufactured in accordance with the applicable design data and the Canadian Aviation Regulations or applicable foreign regulations.

Sept 28/09
Date

JH Clark
Inspector's Signature

Jeff Clarke

From: Ralph Sliger [icefieldheli@gmail.com]

Sent: September 25, 2009 8:37 PM

To: Ted Burgoin; Jeff Clarke

Subject: 206 B Ski Basket

Hi Ted,

We have installed the basket and its functional now. We'll wait for the new parts in the future. We would suggest that the vertical forward bar that is welded to the Cross Tub bar be lowered by a minimum of 3/4 of an inch and problem solved for the 206B.

However, as this is the first time I have seen the basket out of the box, I noticed that the safety bungie is not installed?? Can you please provide us with all the parts and we'll install our selves.

Regards,

Ralph Sliger

President/Operations Manager

Icefield Helicopter Tours - Sightseeing, Hiking, Yoga, Weddings and Fishing

Kananaskis Heli Tour - Sightseeing

Kananaskis Mountain Helicopters Ltd - Charters, Medivac and Forest Fires

Heli Productions - Film, Movies, Commercials and Documentaries

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Toll Free: 1-888-844-3514 (Canada and North America only.)

Kananaskis Heliport Phone: 403-881-2500

Kananaskis Heliport Fax: 403-881-2510

Kananaskis Toll Free: 1-877-591-0222

"The Rockies MUST DO Sightseeing Experience since 1999" where DOGS FLY FOR FREE!

Awards:

2003 Alberta Tourism Award - ALTO AWARD

Stampede Web Package

- Marketing Partnership

2005 La Chambre Economique de l'Alberta

- Prix Tourisme

2005 Lauriers de la PME

- Finalist

28/09/2009